PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 2003-0605P			FOR FURTHER ACTIO	N	See Form PCT/IPEA/416		
International application No.			nternational filing date (da	/month/year)	Priority date (day/month/year)		
PCT/EP2004/006927			25.06.2004		26.06.2003		
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	International Patent Classification (IPC) or national classification and IPC						
Applican							
OCE	PRINTING SY	STEMS C	SMBH .				
1.	 This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36. 						
2.	This REPORT consists of	of a total of 6		sheets, includin	ng this cover sheet.		
3.	This report is also accon						
-	5-7		the International Bureau)	atotal of 2	sheets, as follows:		
	•				amended and are the basis for this report and/or		
	sheets Instruc	containing recti	fications authorized by thi	s Authority (see Ru	ule 70.16 and Section 607 of the Administrative		
	sheets the dis Box.	which supersed closure in the i	e earlier sheets, but which nternational application as	this Authority con filed, as indicated	nsiders contain an amendment that goes beyond in item 4 of Box No. I and the Supplemental		
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	b (sent to the l	international Bu	areau only) a total of (indic	ate type and number	er of electronic carrier(s))		
			111 6 1		, containing a sequence listing and/or tables		
			eadable form only, as inditive Instructions).	cated in the Supple	emental Box Relating to Sequence Listing (see		
4.	4. This report contains indications relating to the following items:						
	Box No. I	Basis of the re	eport				
	Box No. II	Priority					
	Box No. III	Non-establish	ment of opinion with rega	d to novelty, inven	ntive step and industrial applicability		
	Box No. IV	Lack of unity	of invention				
	Box No. V		ement under Article 35(2) explanations supporting su		elty, inventive step or industrial applicability;		
	Box No. VI	Certain docur	nents cited				
	Box No. VII	Certain defec	ts in the international appli	cation			
	Box No. VIII	Certain obser	vations on the internationa	l application			
Detrict							
Date of submission of the demand			Date	or completion of the	ing report		
Name and mailing address of the IPEA/EP			Andl	orized officer			
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Translation

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Box	No. I		Basis of the report		
1.		ated un	to the language, this report is based on the internationader this item.		
		which	eport is based on translations from the original language is the language of a translation furnished for the purpo- international search (Rule 12.3 and 23.1(b))	e into the following language ses of:	·
		_	publication of the international application (Rule 12.4)		
			publication of the international application (Rule 12.4) international preliminary examination (Rule 55.2 and/o	or 55.3)	
2.	recei	regard	to the elements of the international application, this r ffice in response to an invitation under Article 14 are	eport is based on (replacement sh	neets which have been furnished to the iginally filed" and are not annexed to
	닍		ternational application as originally filed/furnished		
	凶	the de	escription:		
		pages			
1		pages			
	_	pages	*	received by this Authority on	
	\boxtimes	the cla	aims:		
		nos.			as originally filed/furnished
		nos.*		as amended (together	with any statement) under Article 19
		nos.*			18.04.2005 With letter
		nos.*			
	\boxtimes	the de	rawings:		
		sheet			as originally filed/furnished
		sheet		<u> </u>	
		sheet			
][uence listing and/or any related table(s) - see Supplemental	emai Box Relating to Sequence L	noung.
3.	Ш	The a	amendments have resulted in the cancellation of:		
			the description, pages		
			the claims, nos.		
			the drawings, sheets/figs		
			the sequence listing (specify):		
			uni) table(s) table 1 1 1 1 1 2 1 2 1 1 1 1 2 1 2 1 2 1 2		
4.		This they	report has been established as if (some of) the amend have been considered to go beyond the disclosure as fi	lments annexed to this report and led, as indicated in the Supplement	I listed below had not been made, since stal Box (Rule 70.2(c)).
			the description, pages		
			the claims, nos.		
			the drawings, sheets/figs		
			the sequence listing (specify):		
			any table(s) related to sequence listing (specify):		
	If it	tem 4 a	pplies, some or all of those sheets may be marked "sup	erseded."	

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		The state of the s	
Box	No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement	
1.	Statement		
	Novelty ((N) Claims 1-10	YES
		Claims	NO
	Inventive	e step (IS) Claims 1-10	YES
	111.0141.46	e step (IS) Claims 1-10 Claims	_ NO
ı			
	Industria	al applicability (IA) Claims 1-10	YES NO
		Claims	_ NO
2.	Citations and	nd explanations (Rule 70.7)	
	1.	Reference is made to the following documents:	
		D1: EP-A-1 041 450 (CANON KK; HITACHI METALS LTD	
Ĭ		(JP)) 4 October 2000 (2000-10-04)	
		D2: US-A-4 526 130 (YAMASHITA KEITARO ET AL)	
		2 July 1985 (1985-07-02)	
		D3: IWAMATSU K: "ELECTROLESS NICKEL POLYALLOY	
		DEPOSITS" METAL FINISHING, ELSEVIER SCIENCE	
		PUBLISHING, NEW YORK, NY, US, Vol. 87, No. 5,	
		1 May 1989 (1989-05-01), pages 25-27,	
		xP000025534 ISSN: 0026-0576	
		AL 000020004 100M. 0020 0070	
	2.	INDEPENDENT CLAIM 1	
	2.1	Document D1 is considered the prior art closest to	
		the subject matter of claim 1 and discloses (the	
		references between parentheses refer to that	
		document): a casing (S) for transporting a toner	
		mixture on its outer surface in a developing	
		device, the casing wall consisting of aluminium	
		and the outer surface of the casing (S) being	
1		provided with a nickel-copper-phosphorus	
		intermediate layer (P_1) produced by chemical	
1			

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deposition and an outer chromium layer (P_2) produced by electroplating (see paragraphs [0022]-[0027]).

(Document D1 also indicates (see paragraph [0074]) that if a nickel-phosphorus layer is used as second layer, the chromium layer may also be dispensed with. A roll with a nickel-copper-phosphorus outer layer is therefore not known from D1.)

The subject matter of claim 1 thus differs from the prior art known from document D1 in that an outer nickel-copper-phosphorus layer is provided which contains 1 to 2 % copper and 8 to 10 % phosphorus.

The subject matter of claim 1 is thus novel (PCT Article 33(2)).

2.2 The current invention can therefore be considered to address the problem of devising a casing for transporting a toner mixture, favourable electromagnetic and mechanical properties being achieved for the functioning of the casing.

The solution to this problem as proposed in claim 1 of the present application involves an inventive step (PCT Article 33(3)) for the following reasons:

The problem is solved, in particular, in that the

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

casing has an outer layer of nickel and copper, with 1 to 2 % copper and 8 to 10 % phosphorus, which results in sufficient electrical conductivity with only a very slight influence on electromagnetic properties. Many materials with similar electrical properties are known for forming the outer layer of this type of casing. However, in contrast to the claimed layer, said materials have a negative influence on electromagnetic properties, in particular by residual magnetisation of the layers. The claimed layer prevents such a negative influence on the electromagnetic properties. The formation of the magnetic field on the surface of the casing is considerably improved by the chosen material combination in relation to casings known from the prior art. In particular, the electromagnetic properties of the casing are improved in relation to a casing with an outer nickel-phosphorus layer, such as is known from document D1.

None of the cited documents (D1-D3) discloses the link between electrical conductivity, magnetic properties and layer hardness on the one hand and the alloying ratios of the layer for copper and phosphorus on the other hand. Consequently, the claimed layer is neither disclosed nor suggested by the prior art.

The subject matter of the current claim 1 is thus novel and also involves an inventive step.

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3	INDEPENDENT CLAIM 7
	The method as per the features of claim 7 differs
	from the known prior art in the same way as the
	subject matter of the current claim 1. The
	subject matter of the current claim 7 is therefore
	also novel and involves an inventive step.
4	DEPENDENT CLAIMS 2-6, 8-10
	Claims 2-6 and 8-10 are dependent on claims 1
	and 7, respectively, and therefore likewise meet
	the PCT requirements for novelty and inventive
	step.